

FRONTLINE[®] COMPOSITE STAINING INSTRUCTIONS

Materials Needed:

- Lint-free cloth
- Mineral Spirits
- Rubber gloves
- Masking tape
- 3"-4" soft bristle brush
- Oil-based or gel stain

STEP 1: Surface Preparation

1. Lay jamb horizontally on saw horses or a table.
2. Remove all hardware and mask off anything you do not want stained.
3. DO NOT SAND GRAINED COMPOSITE FRAMES
4. Wipe the jamb with mineral spirits to clean any dust or residue from the surface. Allow jamb surface to dry completely before applying stain.



STEP 2: Stain Application

Starting at the top of the jamb, apply stain with a 3" to 4" soft bristle brush or rag. Apply enough stain to fill the jamb grain. (Refer to the jamb staining digram.)



With a clean, lint-free 24"x24" cloth or soft bristle brush, softly wipe the surface until you reach your desired tone. TIP: When the rag becomes saturated with stain, re-fold to work with a less-saturated section. Be sure to use the same rag for the whole jamb. If using a brush, dab excess stain from the brush into a clean rag.



After all the stain is brush evenly, you may add finishing touches by using a small 1" to 2" brush or cotton swabs.



STEP 3: Protective Top Coat

Application of a good exterior UV-inhibitor polyurethane top coat.

1. After the stain has completely dried (48 hours), mix the top coat well and apply evenly using a clean dry 2" soft bristle brush or 3" foam brush.
2. Apply two or three coats of finish, allowing at least 24 hours of drying time between applications.



Protective Top Coat

Even a well-finished FrontLine[®] Composite Frame will be affected by exposure and weathering from sun, moisture, and air pollutants. It is considered normal maintenance to re-apply the topcoat approximately every two years.

Due to the variability in finishing materials, application conditions and techniques, all of which are beyond the control of FrontLine[®] Bldg. Products Inc., FrontLine[®] Bldg. Products Inc. cannot be responsible for the performance of field applied finishes or individual application techniques.

Note: These staining instructions are for Oil-based, Premium Quality Wood Stains or a similar product designed for use on fiberglass or composite surfaces. Please reference stain manufacturer's instructions before apply any stain.

Subject to Change Without Notice



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