

# BRICKMOULD REPLACEMENT INSTRUCTIONS

In case of damage to clad product, please follow the following recommendations for removal and reinstallation of brickmould trim extrusion.

**STEP 1:** Drill 3/8" holes in Brickmould. Hole #1 located at 1st ridge. This hole must also go through the nail fin behind the Brickmould.

Hole #2, 1/8" from inside edge of Brickmould. Drill this hole only through outer layer of Brickmould extrusion.

Holes will allow insertion of saw blade.

**STEP 2:** Insert tip of metal cutting reciprocating saw blade into hole #1 and cut through aluminum brickmould and nail fin, along entire length of damaged piece, following ridge. Be careful not to damage undamaged aluminum at miters.

Using a #2 phillips screwdriver, remove miter screws from top of side brickmould. If caulked, you may need to cut away and clean for new caulk.

Now you can remove the part of the brickmould that has been cut free.

Insert blade into hole #2 and cut damaged brickmould along entire length. Once again being careful not to damage miters or frame cover beneath.

You can now remove the remainder of the damaged piece of brickmould.

**STEP 3:** You are now ready to fit and secure your new brickmould extrusion. By using the damaged pieces, check measurements of replacement piece. Once measured and trimmed if necessary. The new extrusion can be snapped into place using a rubber mallet. Replace the miter screws and caulk outside edge.

